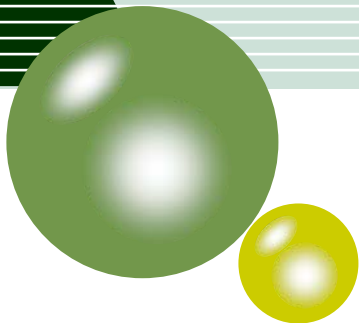


液相還元法によるNiCo合金ナノ粒子 合成と キャラクターリゼーション

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Applications of Ni-based nanoparticles

Highly Active Catalysts

Ni-based nanoparticles → various catalytic reactions

(Ni shows high ability to dissociate H₂ and successive hydrogenation)

Support and additive → promotion of catalytic activities

Magnetic properties

Excellent soft magnetic properties

control of the size, composition and crystalline structure

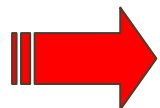
→important for their use in application field

magnetic sensors, magnetic refrigerant,

ferro-fluids and high density magnetic memories

Conventional preparation methods

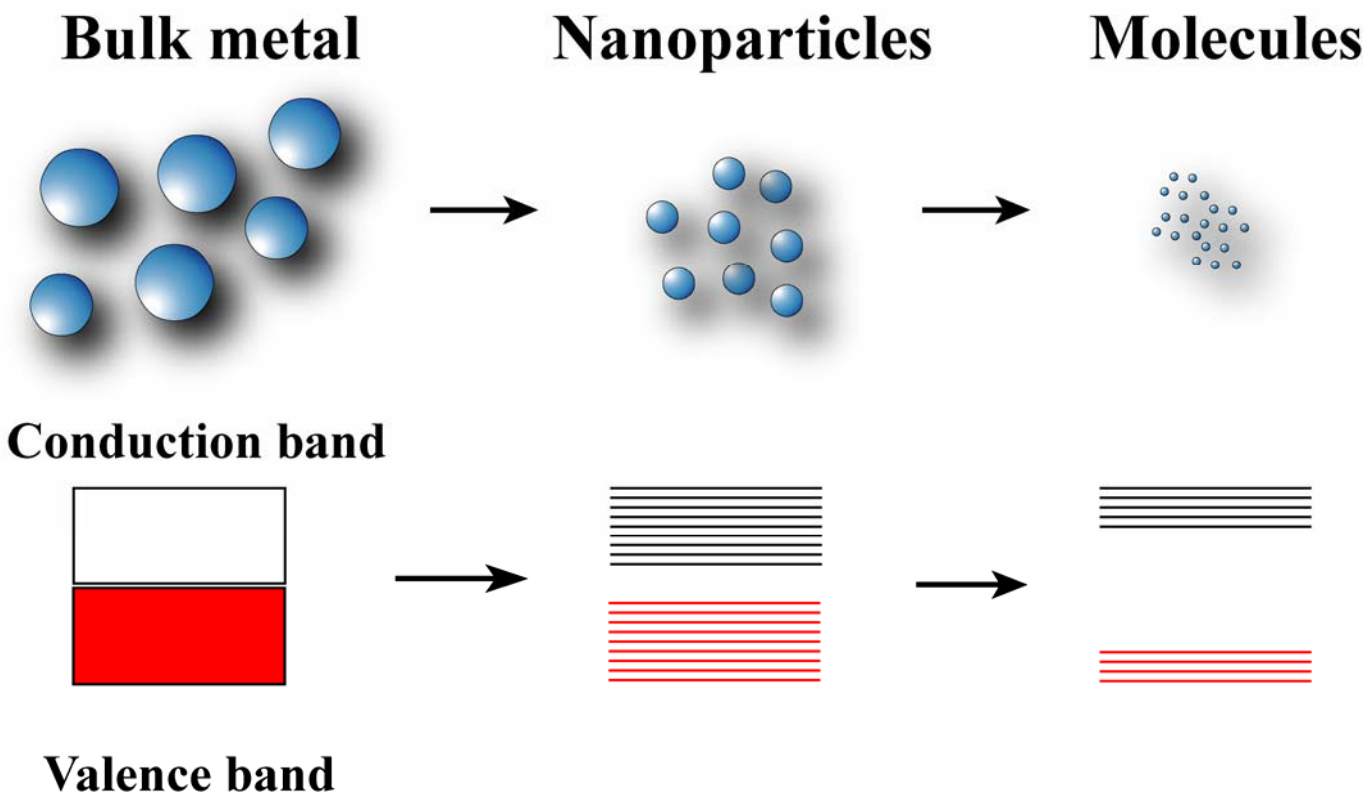
→substantial defects on the synthesis and the stabilization



It is important to develop the synthesis method of highly dispersed and highly stabilized Ni-based nanoparticles

Background

Quantum Size Effect



properties → size, shape, chemical composition

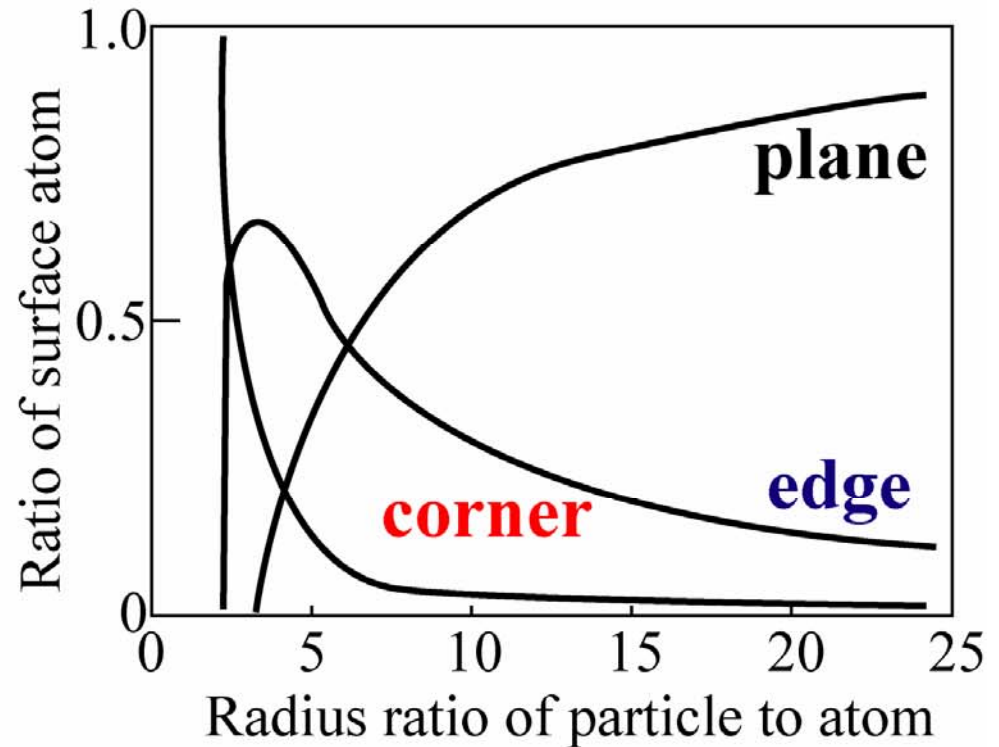
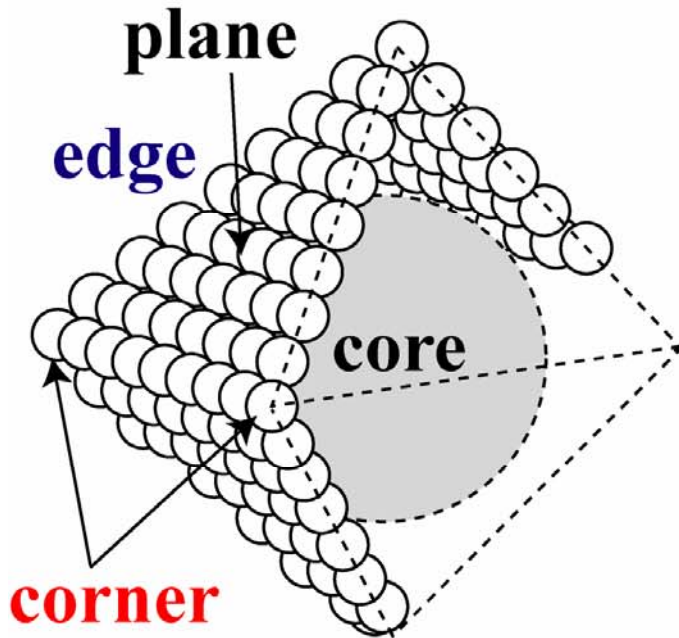
Nanoparticles



0.5 -100 nm



High surface energy



The ratio of the atoms located on the surface against the total number of the atoms in the one particle

nanoparticles > bulk materials

Synthesis methods of nanoparticles

Vapor phase method

advantage → high purity

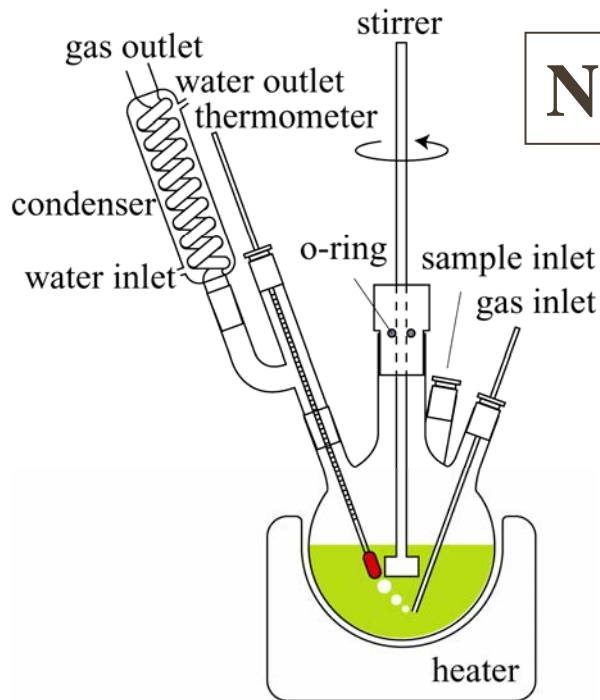
disadvantage → difficult, large scale system

Liquid phase method

advantage → easy (directly obtained from various precursor
compounds soluble in specific solvent)

disadvantage → aggregation, oxidation

Our previous studies



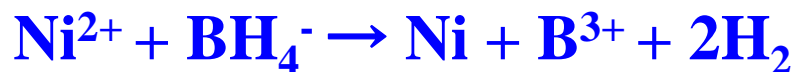
Schematic drawing
of the reaction vessel

$\text{Ni}(\text{AA})_2 + \text{Zn}(\text{AA})_2$ 2-propanol 40ml

$\text{AA} = \text{CH}_3\text{COCHCOCH}_3$

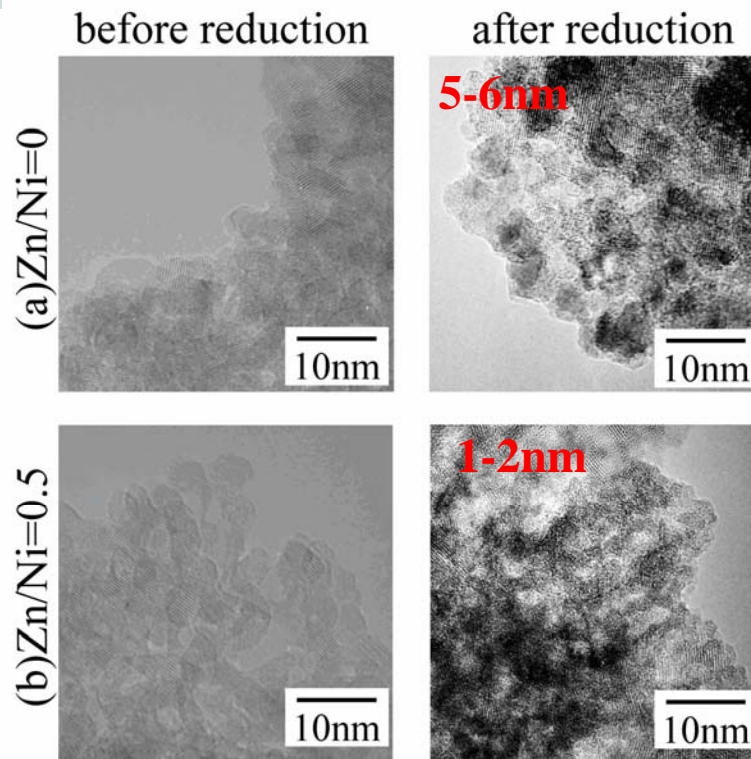
← N_2 gas flow (30min, 82°C)

← 10ml of 1.0×10^{-1} mol/l NaBH_4



Ni-based nanoparticles

Our previous studies



Valence

Ni → metallic (surface :oxide)

Zn, B → oxide

Effect of Zn and TiO₂

Zn addition → restrict the growth

TiO₂ → stabilize the particle

× NiZn “alloy” nanoparticles

Alloy nanoparticle synthesis

- **We have never succeeded in the preparation of Alloy nanoparticles by Liquid-phase reduction method.**
- **Liquid-phase reduction method**
 - Ni-Zn nanoparticles
 - Ni = metal, Zn = oxide, B = oxide as impurity

Objective

Synthesis of the CoNi “alloy” nanoparticles

- *Development of the synthesis procedure*
- *Characterization of synthesized materials*
- *Growth mechanism of nanoparticles*

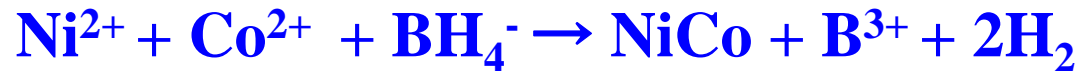
Synthesis procedure

$\text{Ni}(\text{AA})_2 + \text{Co}(\text{AA})_2$ 2-propanol 40ml
Co:Ni=0:2, 1:2, 2:2, 2:1 and 2:0
where “2” denotes $2.5 \times 10^{-4} \text{ mol}$



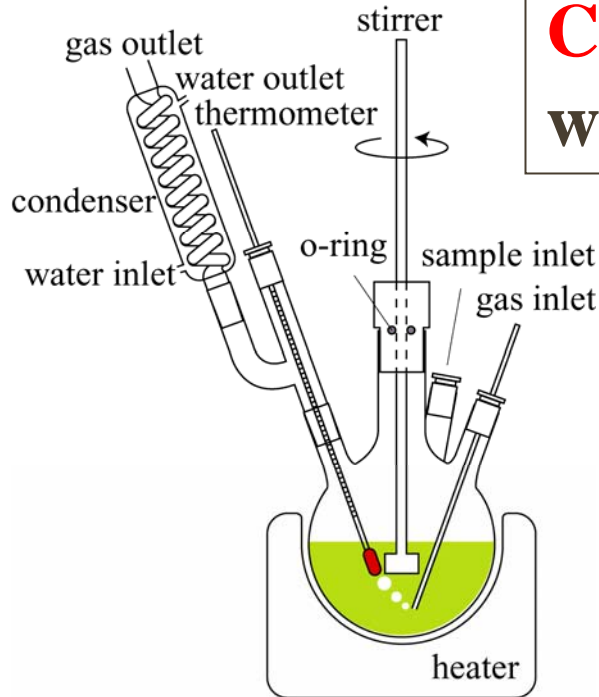
← N_2 gas flow (30min, 82°C)

← 10ml of $1.0 \times 10^{-1} \text{ mol/l NaBH}_4$



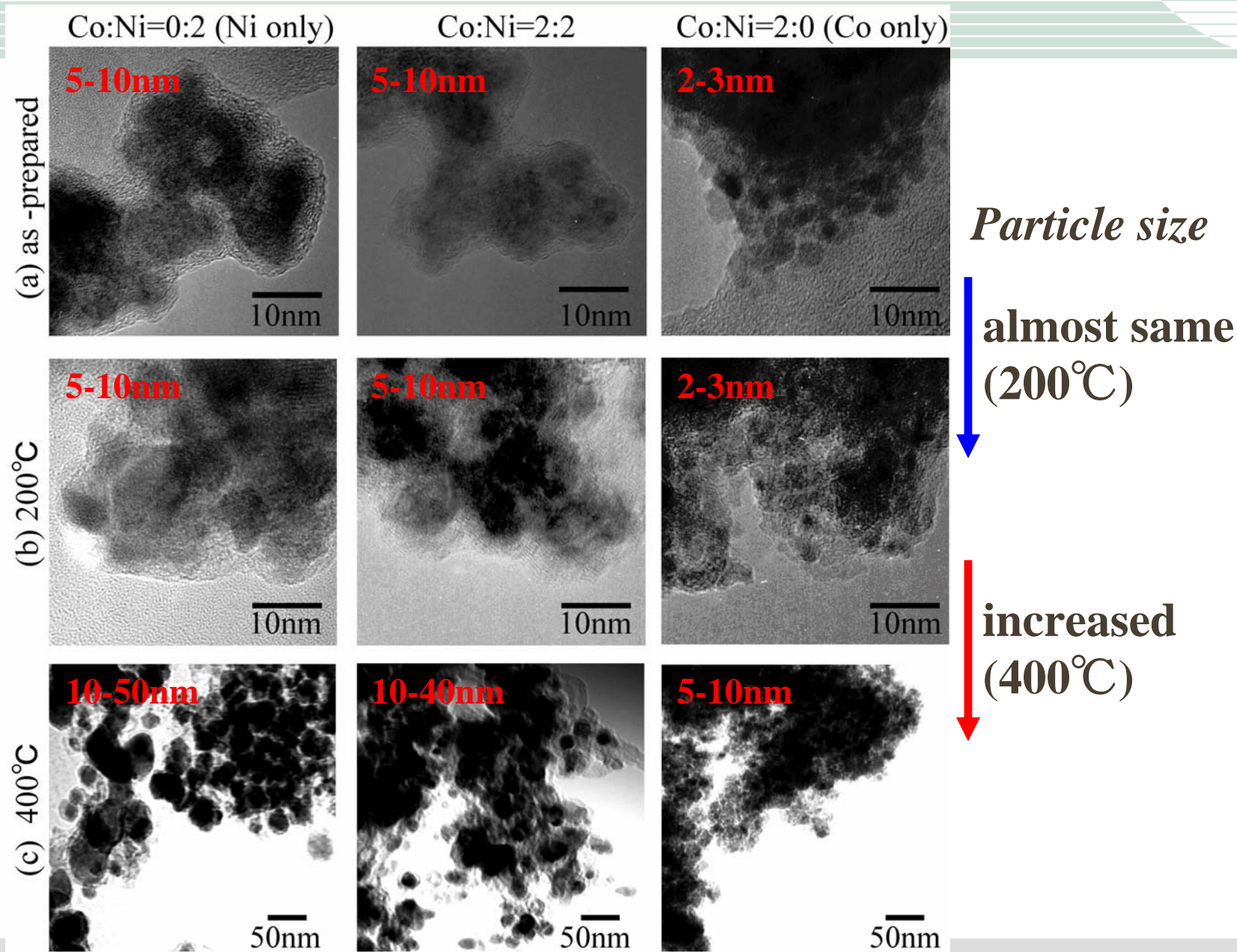
Synthesized materials

Heat treatment : $200^\circ\text{C} \sim 400^\circ\text{C}$



Schematic drawing
of the reaction vessel

HR-TEM images of as-prepared and heated particles



XRD profiles of as-prepared and heated particles

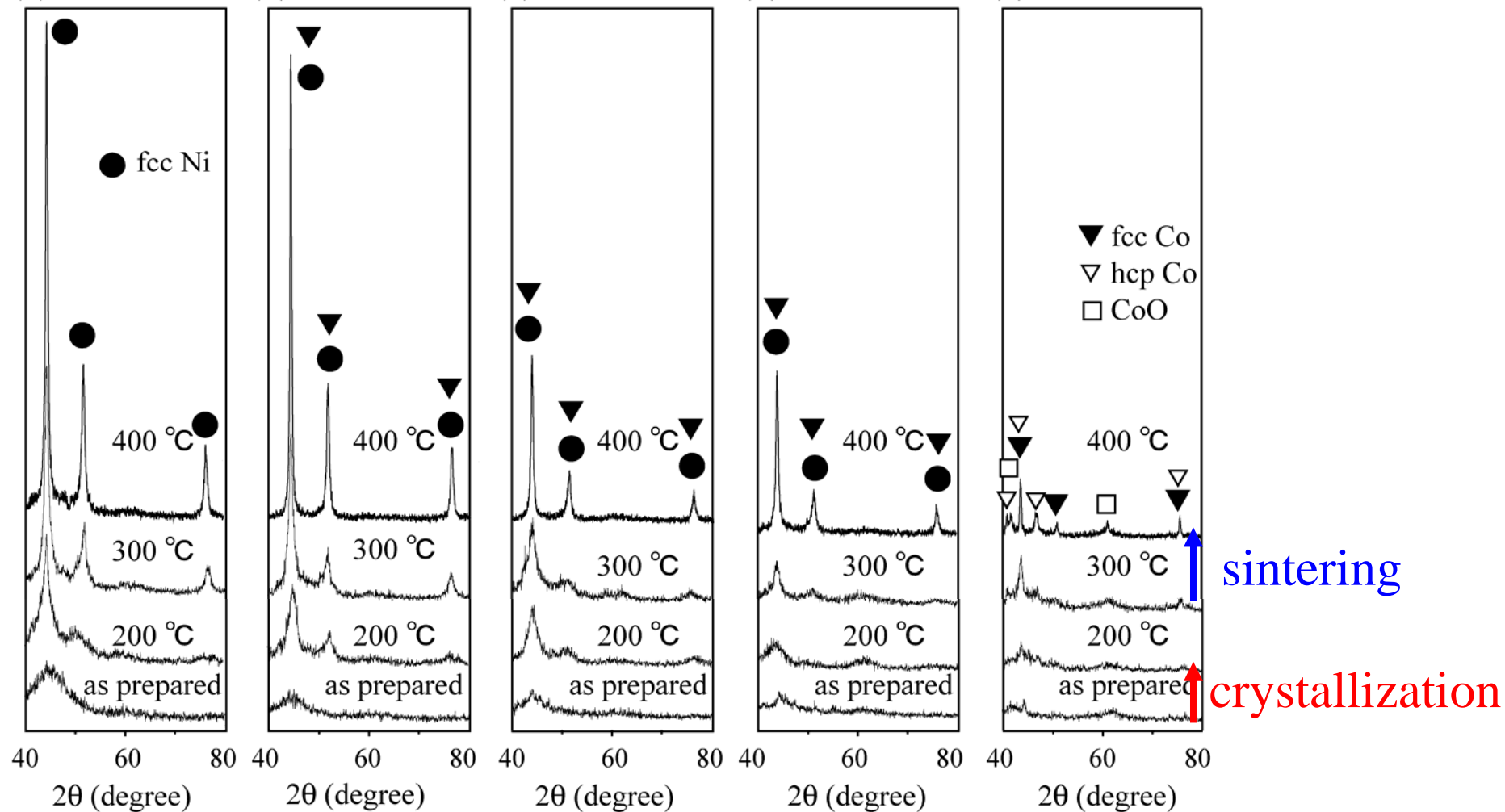
(a) Co:Ni=0:2

(b) Co:Ni=1:2

(c) Co:Ni=2:2

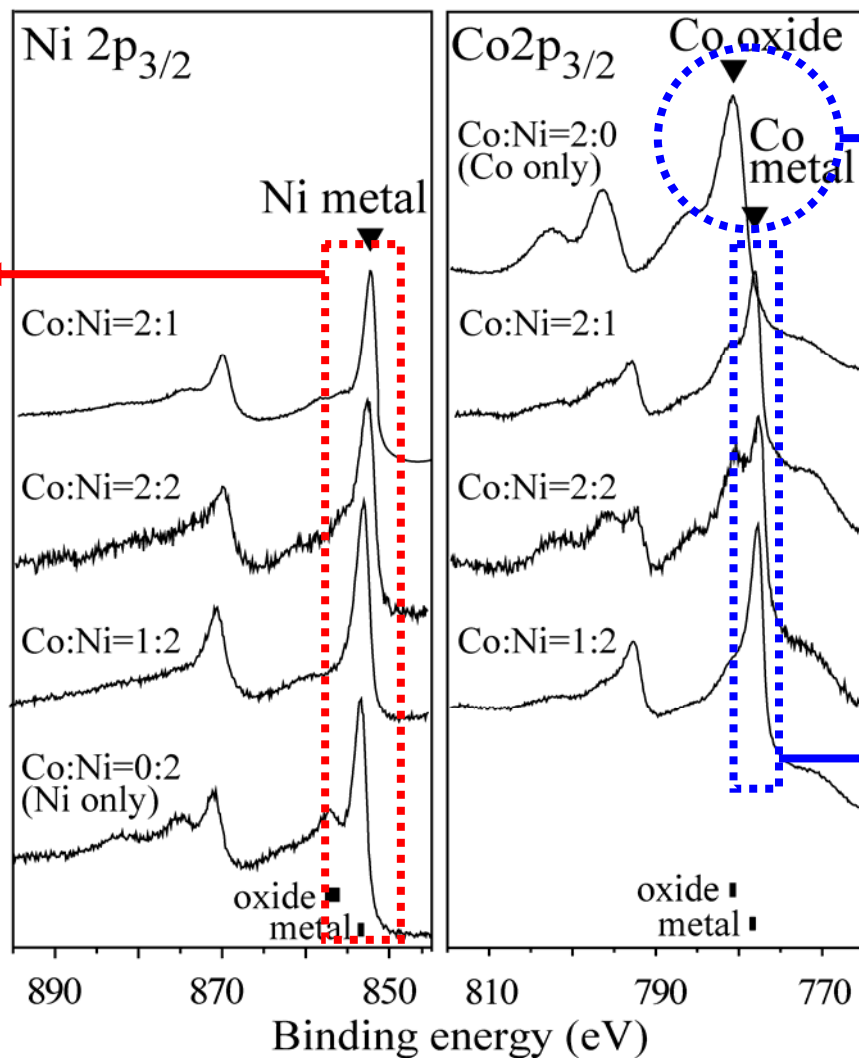
(d) Co:Ni=2:1

(e) Co:Ni=2:0



ESCA analysis of as-prepared CoNi nanoparticles

Ni → metallic

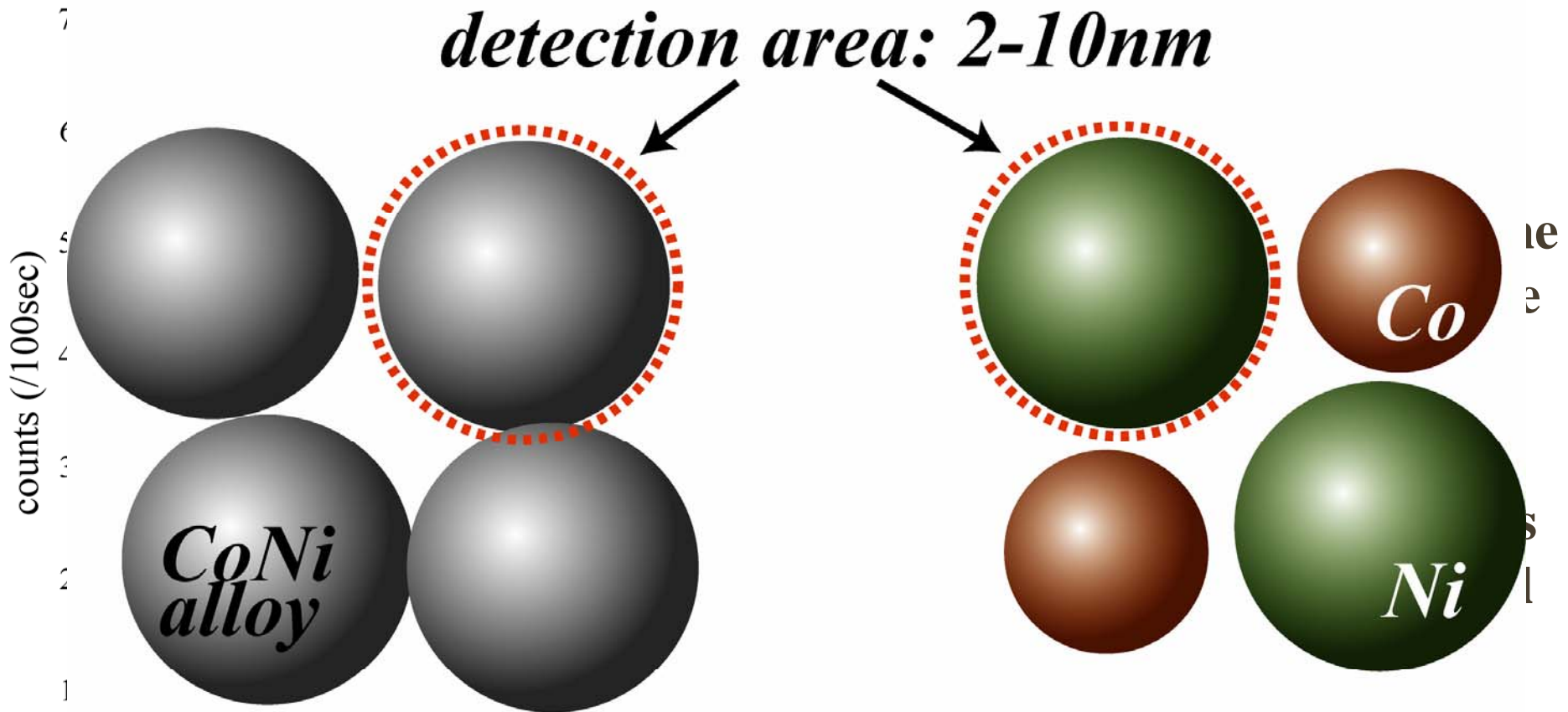


+ XRD results

Co → metallic

EDS analysis of CoNi nanoparticles

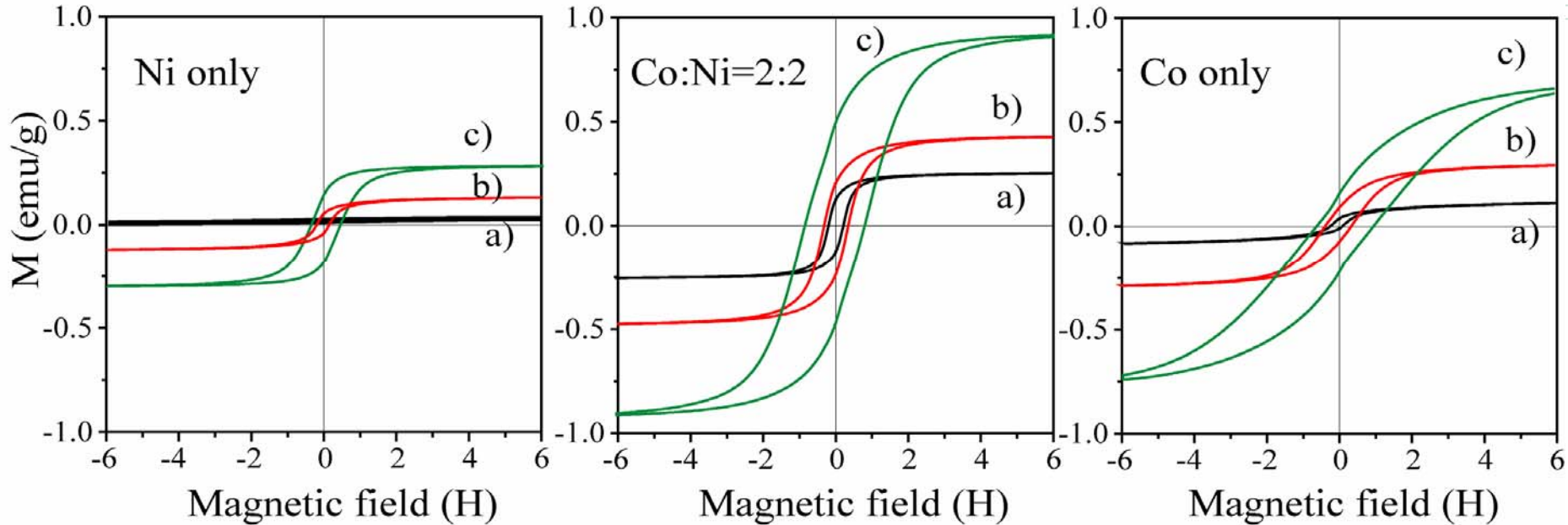
concentration of each metal detected from *one nanoparticle*



alloy or mixture?

→ *CoNi alloy nanoparticles*

Magnetic properties of CoNi alloy nanoparticles



(a) as-prepared

(b) Heat treated at 200°C

(c) Heat treated at 400°C

Magnetic properties of CoNi alloy nanoparticles

→ 44.9 emu g⁻¹ after crystallization (200°C, 5-10nm)

→ 100.0 emu g⁻¹ after sintering (400°C, 10-40nm)

Conclusion

(1) Particles size: 5-10 nm (Co:Ni=0:2-2:2), 2-3 nm
(Co:Ni=2:0)

(2) Ni and Co → metallic, co-existed in one nanoparticle

→ CoNi “alloy” nanoparticles

(3) Magnetic properties of CoNi alloy nanoparticles
→ 44.9 emu g⁻¹ after crystallization

(200°C, 5-10nm)

→ 100.0 emu g⁻¹ after sintering (400°C, 10-40nm)

(Growth mechanism (reduction rate, activation energy) was also introduced in the paper)